



INSTRUCTIONS:

1. Flanged arm "R" may be placed on the closer spindle in a position to hold the door open at 90° or to close the door. The four (4) screws at the bottom of the flanges are for use in centering a double acting door and for pulling a single acting door toward the door stop to insure full closing.
2. The door is then hung. The last operation is to screw the arm tightly to the bottom of the door.
DOUBLE ACTING DOOR:
If the door does not center properly in the opening, loosen the arm clamping screw until the door swings free on the knurled bushing on the closer spindle. Move the door to the desired position and again tighten the clamping screws. (BE SURE THEY ARE VERY TIGHT.)
3. Adjust the closing speed of the door with the valve located near the bottom of the closer, so that the door closes as quickly as possible without slamming.
DOUBLE ACTING DOOR:
Adjust the valve so that there is no "flip-flap" at closed position.

Notes:

1. Do not scale drawing.
2. Specify wood or machine screws for jamb.
Specify wood or machine screws for door or gate.
Specify thickness of door or gate.
3. All dimensions given in inches.

354 Gate Closer

**NORTON
RIXSON**

ASSA ABLOY

TEMPLATE NUMBER

CH20600

REV

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DATE

01/22

Approved 2022-06-20