

# UNI-J7500 (DA) (H) Series Unitrol® Door Closer

## Non Hold Open or Hold Open, Top Jamb Installation Instructions

**NORTON  
RIXSON**

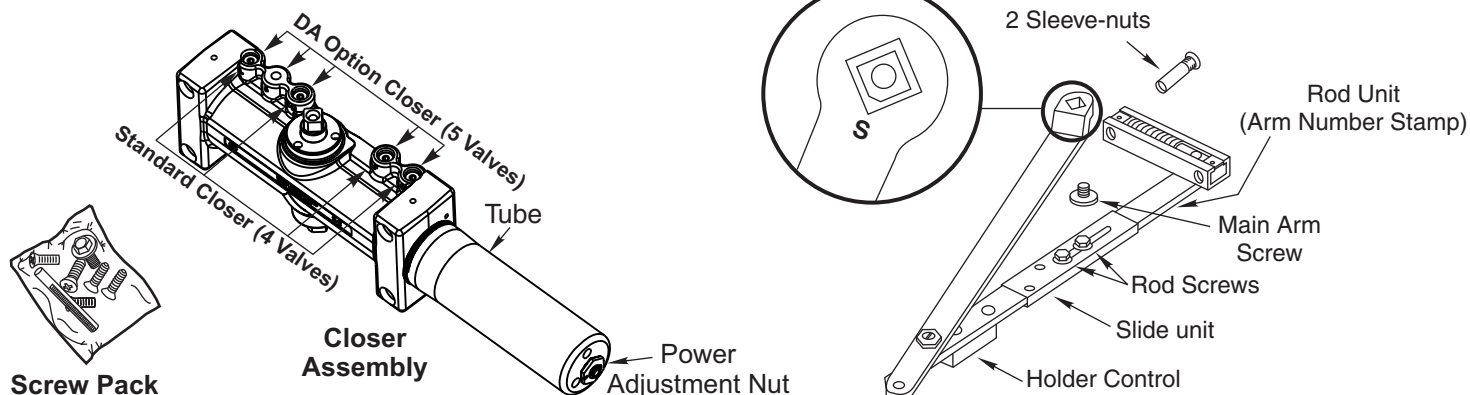
**ASSA ABLOY**

### ⚠ WARNING

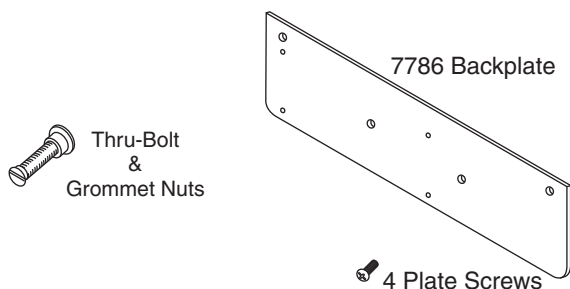
This product can expose you to lead which is known to the state of California to cause cancer and birth defects or other reproductive harm. For more information go to [www.P65warnings.ca.gov](http://www.P65warnings.ca.gov).

**CAUTION**  
An incorrectly installed or improperly adjusted door closer can cause property damage or personal injury. These instructions should be followed to avoid the possibility of misapplication or misadjustment.

### Components

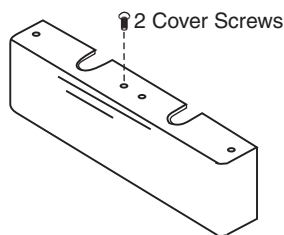


### Optional Accessories

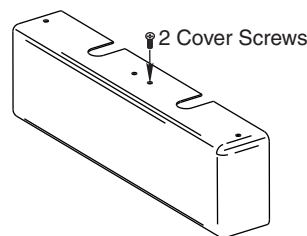


### Cover Options

#### Plastic Cover (Standard)



#### Metal Cover (Optional)



- Always use template covering door opening angle desired, correct door thickness and frame reveal, and door hanging hardware being used. Template dimensions in these instructions (page 2) cover frame reveals to 7-3/8" (187mm) in openings with 1-3/4" (44mm) thick doors hung on 4-1/2" (114mm) wide template hinges (Figure 3), 3/4" (19mm) offset pivots (Figure 3) or center pivots (Figure 4).
- Check hand of door: right or left (see Figure 6, page 3). Make sure that door opens the full angle desired and latches without any binding action or interference. Note that hold open units will require that door swing five (5) degrees past hold open point to dead stop position.
- Always use sex nuts and bolts to mount arm foot and to mount closer plate in flush partitions.
- Top Jamb Unitrols are supplied with arm rod UNI-E according to frame reveal. An arm number is stamped on these arm rods as shown on Figures 3 and 4 (page 2).

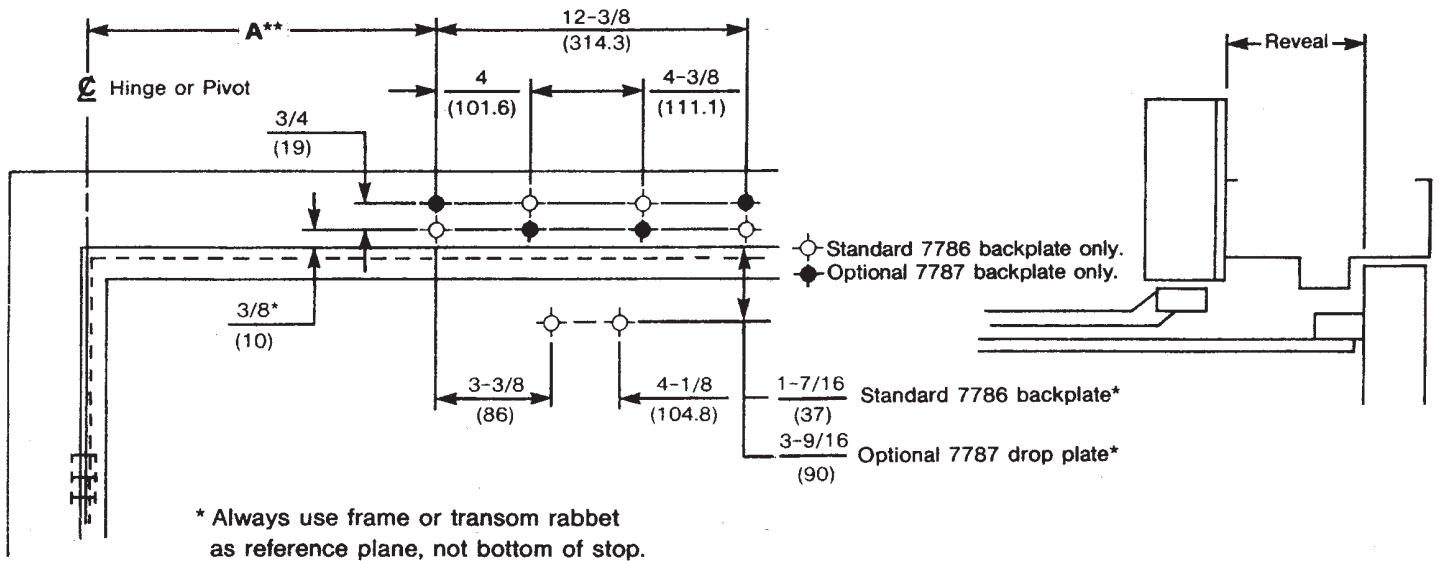


Figure 2

\*\* For 1 3/4" door with 4 1/2" wide butts or 3/4" offset-pivots see figure 4.  
For 1 3/4" door with center-pivots see figure 5.  
All other conditions require special template.

Do Not Scale Drawing  
Left Hand Door Shown  
Dimensions are in  $\frac{\text{inches}}{\text{(mm)}}$

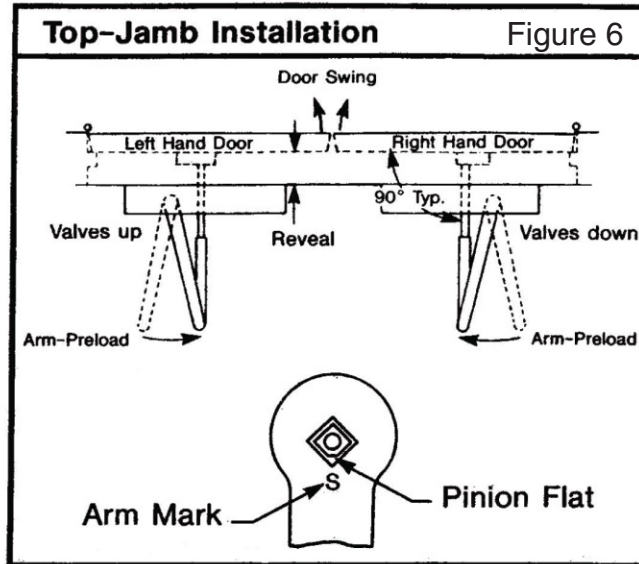
Door-Control location for 1 3/4" (44mm.) thick doors hung on 4 1/2" (114mm.) wide template-hinges or 3/4" (19mm.) offset-pivots. Figure 3

Arm Number Stamp	NON-HOLDER	J6600-4	J6200-4	J6100-4	J6400-4	J6500-41	J6500-42	J6500-43	
	HOLD-OPEN	J6600-7	J6200-7	J6100-7	J6400-7	J6500-71	J6500-72	J6500-73	
Reveal	inches	0-3/8	1/2-2	2-1/8-3-1/4	3-3/8-4-1/4	4-3/8-5-3/8	5-1/2-6-3/8	6-1/2-7-3/8	
	mm.	0-10	13-50	55-83	85-108	111-137	140-162	165-187	
Door Opening Angle		Dimension A		Dimension A		Dimension A		Dimension A	
Hold Open	Door Stop	inches	mm.	inches	mm.	inches	mm.	inches	mm.
85°	90°	9-3/4	248	9-7/8	251	9-3/4	248	10	254
90°	95°	9	229	9-1/4	235	9-1/8	232	9-1/2	241
95°	100°	8-3/8	213	8-3/4	222	8-1/2	216	8-7/8	225
100°	105°	7-7/8	200	8-1/4	210	8	203	8-1/4	210
105°	110°	7-1/2	191	7-3/4	197	7-3/4	197	8	203
110°	115°	7-1/8	181	7-3/8	187	7-3/8	187	7-3/8	187

Door-Control location for 1 3/4" (44mm.) thick doors hung on center pivots. Figure 4

Arm Number Stamp	NON-HOLDER	J6600-4	J6200-4	J6100-4	J6400-4	J6500-41	J6500-42	J6500-43	
	HOLD-OPEN	J6600-7	J6200-7	J6100-7	J6400-7	J6500-71	J6500-72	J6500-73	
Reveal	inches	0-3/8	1/2-2	2-1/8-3-1/4	3-3/8-4-1/4	4-3/8-5-3/8	5-1/2-6-3/8	6-1/2-7-3/8	
	mm.	0-10	13-50	55-83	85-108	111-137	140-162	165-187	
Door Opening Angle		Dimension A		Dimension A		Dimension A		Dimension A	
Hold Open	Door Stop	inches	mm.	inches	mm.	inches	mm.	inches	mm.
85°	90°	10-1/8	257	10-1/4	260	10-1/4	260	10-1/2	267
90°	95°	9-5/8	244	9-5/8	244	9-5/8	244	10	254
95°	100°	9	229	9-1/4	235	9-1/8	232	9-3/8	238
100°	105°	8-1/2	216	8-5/8	219	8-5/8	219	8-7/8	225
105°	110°	8	203	8-1/4	210	8-1/8	206	8-1/2	216
110°	115°	7-5/8	194	7-3/4	197	7-7/8	200	8-1/8	206

Preparation for Fasteners			Figure 5
Fasteners	Application	Door or Frame	Drill Sizes
Sex-nuts and bolts	Arm-foot, (closer plate in flush partition)	Hollow-Metal	9/32" (7.00mm.) through 3/8" (9.50mm.) door-face opposite to closer
		Aluminum or Wood	3/8" (9.50mm.) through
#14 × 1-1/4" (32mm.) type "A" S.M. screws	Closer plate	Wood	3/16" (4.30mm.)
1/4-20 machine screw		Metal	drill: #7 (.201") tap: 1/4-20
Through-bolts and grommet-nuts	Optional	All	9/32" (7.00mm.) through 3/8" (9.50mm.) dia. X 3/8" (10mm.) deep, door-face opposite to closer



Installation Sequence	Remarks
See figure 2 and select template dimensions Note: Separate template required for other applications	1 3/4" (44mm.) thick door on 4 1/2" (114mm.) wide hinges or 3/4" (19mm.) offset-pivots: figure 3. 1 3/4" (44mm.) thick door on center-pivots: figure 4. Frame reveals and door opening angles as charted: shock absorber will permit five (5) degrees of door travel beyond hold-open position.
Locate holes on frame trim face, stop-side.	Four (4) for 7786 backplate.
Locate holes on door	Two (2) for arm-foot.
Prepare door and frame for fasteners.	See chart "Preparation for Fasteners" (figure 5). Note: Use sex-bolts in frames of flush partitions.
Mount closer plate and install closer with power-adjustment-nut toward lock-stile.	Right hand—valves down Left hand—valves up
Disassemble rod-unit from arm-assembly and install on door.	Rod under shock-absorber and closest possible to lock-stile (see figures 2 and 6)
Mount main arm onto closer pinion shaft, aligning proper arm mark with pinion flat. Secure with main arm screw.	Arm Mark "S" See figure 6.
Insert connecting-rod into slide-unit and preload arm. Secure with rod-screws.	Adjust rod to perpendicular with door. See figure 6.
Adjust closer and install cover.	See "Unit Adjustment" on back page.

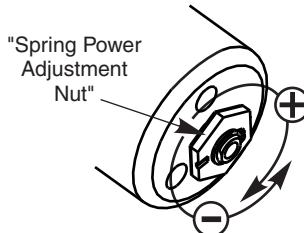
The ASSA ABLOY Group is the global leader in access solutions. Every day we help people feel safe, secure and experience a more open world.

## Adjustments

### Closing Speed Controls (Figure 8.)

- Valve "S" Controls Sweep Range.
- Valve "L" Controls Latch Range.
- Valve "D" Controls Optional Delay Range.


### Closing Power Control Figure 7



"Spring Power Adjustment Nut"

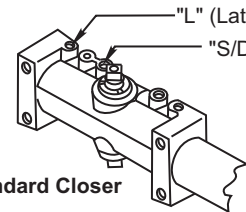
**For UNI-J7500 Series Only**  
Set closer to desired size. For recommended sizes, refer to the Power Adjustment Chart below.

Install closer per instructions with proper pre-load applied to arm then adjust spring power. Power adjustment will not work properly if closer spring is not pre-loaded. To increase power, use 11/16" wrench to turn power adjustment nut clockwise. To decrease power, turn nut counter clockwise.

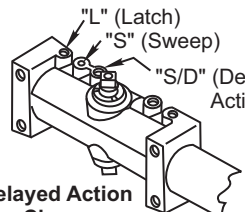


**DO NOT use a power drill or driver to turn adjustment nut. This will damage closer and void warranty.**

### Closing Speed Controls Figure 8




Standard Closer



Delayed Action Closer

Do not force valves counter-clockwise out of closer body or a fluid leak will occur.



All Valves

### Power Adjustment Chart Figure 9

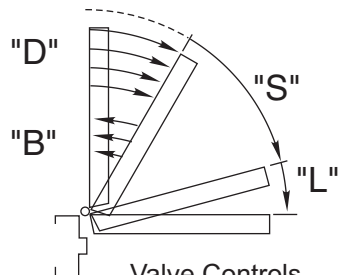
Door Size inches (mm)	UNI-J7500	
	Turns from Zero	
	Interior Door	Exterior Door
28-32 (711-813)	0	3
33-36 (838-914)	2	5
37-42 (940-1067)	5	7
43-48 (1092-1219)	8	11

### Opening Door Control (Figure 10)

- Backcheck ("B") valve controls the hydraulic resistance to door opening. NEVER close this valve completely – it is not to provide a positive stop.
- Backcheck position ("P") valve controls the door angle where backcheck cushioning starts. Valve normally closed.

### Opening Door Controls Figure 10


All valves adjustable with 1/8" hex key furnished in screw pack.



Valve Controls

### Backcheck Figure 11

**Backcheck Position**

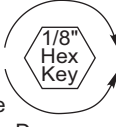


Open for backcheck later in door-opening cycle.

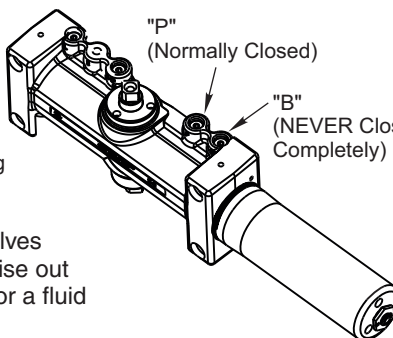
Do not force valves counter-clockwise out of closer body or a fluid leak will occur.

**Backcheck Cushion**

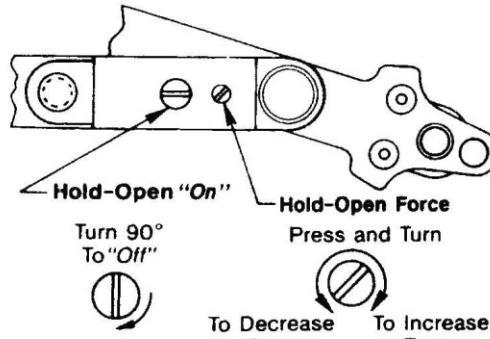
Increase



Decrease



**Hold Open** controls are at arm elbow (models suffixed "H"). To select hold open on or hold open off and to adjust the hold open force, use screwdriver as illustrated below.



Hold-Open "On"

Hold-Open Force

Turn 90° To "Off"

Press and Turn

To Decrease Force

To Increase Force

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