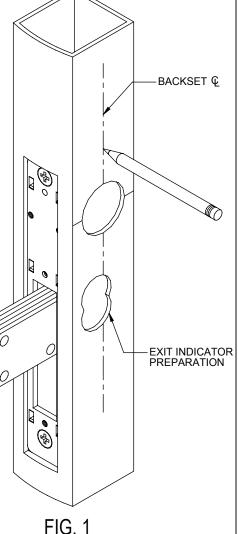
# STEP 1

## **NOTE:** Not compatible with 7/8" backset locks

### STILE PREPARATION

- 1. Remove interior cylinder, thumbturn or exit indicator.
- 2. Mark a backset centerline reference on the door stile approximately four inches above and below the existing cylinder hole.
- 3. Tape clear plastic drilling template over cylinder hole and backset centerline reference.
- 4. Center punch the four mounting holes, drill and tap for #10-32 screws.
- 5. If not previously prepared for, center punch and drill two 7/8" holes for the exit indicator.



# STEP 2

### CAM ASSEMBLY INSTALLATION

- 1. Rotate the actuating hub so that the cam arms as shown in Fig. 2.
- 2. Insert the cam assembly into the lock case (fig. 3).
- 3. Tighten the cylinder set screw.
- 4. Install and tighten (snug only) the two #6-32 x 1/2" brass socket head cap screws to secure the Cam Assembly. Do Not Over Tighten!
- 5. Rotate the actuating hub to check operation.

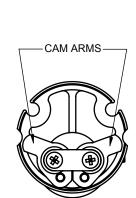
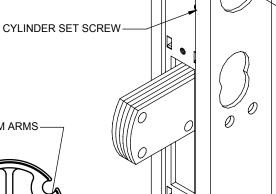
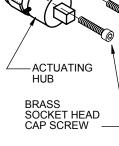


FIG. 2





CAM PLUG ASSEMBLY

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FIG. 3



7/64" Allen Wrench

Required Tools: Phillips Screwdriver

Pencil Center Punch Hand Drill 5/32" Drill Bit #10-32 Tap 7/8" Hole Saw

Flat Blade Screwdriver (Set Screw)

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# 3

### LEVER ASSEMBLY MOUNTING:

- 1. Rotate actuating hub until deadbolt extends and until it makes a complete stop. Then rotate the actuating hub back approximately 1/4 turn until the hole is at the 12 o'clock position (as shown in fig.5).
- 2. Insert the Exit Indicator Spring in the lower hole of the bolt cutout.
- 3. Inside the Lever Assembly, slide the Exit Indicator so that "LOCKED" is displayed in
- 4. Place Lever Assembly onto the door, ensure the actuating hub spindle engages the Drive Hub (fig. 6) inside the Lever Assembly.
- 5. Secure the Lever Assembly with the four #10-32 x 3/4" phillips pan head screws.
- 6. Re-install faceplate.

#### OPERATION:

- 1. Turn the Lever downward 90° to unlock. When released the Lever returns to the horizontal position.
- 2. Turn the Lever upward 90° to lock. The DEADBOLT must extend and remain extended when the lever is released.
- 3. Exit Indicator should correspond to deadbolt position.

ACTUATING HUB IN THE 12 O'CLOCK POSITION Lever may stick if the lever assembly LEVER ASSEMBLY is mis-located. loosen mounting screws and move B the assembly around to find the best location, then secure. #1 EXIT INDICATOR SPRING 1-55/64" FOR 2 AND 3 POINT SYSTEMS: FIG. 5 USE EXIT INDICATOR PIN AND #10-32 x 3/4" Phillips #2 EXIT INDICATOR SPRING 37/64" Pan Head Screws

### REHANDING:

- 1. Remove the #10-32 x 7/16" phillips flat head machine screw from the spring retainer bushing. Remove the return spring and bushing.
- 2. Remove the four pan head machine screws holding the stop plate. Lift out the stop plate.
- 3. Turn the lever 1-1/2 ROTATIONS to reverse the lever position. Ensure the drive hub is alianed vertically as shown in FIG. 6.
- 4. Reinstall the stop plate, orient as shown in drawing. The open end of the stop plate should always face the handle. Secure the stop plate with the four machine screws
- 5. Place return spring around retainer bushing. With lever in the horizontal position, install with the inside bend of the bottom lea of the spring around the stand-off. Swing the top leg of the return spring over to the other side of the stand-off. See FIG. 7
- 6. Secure return spring bushing with the #10-32 x 7/16" phillips flat head machine screw.

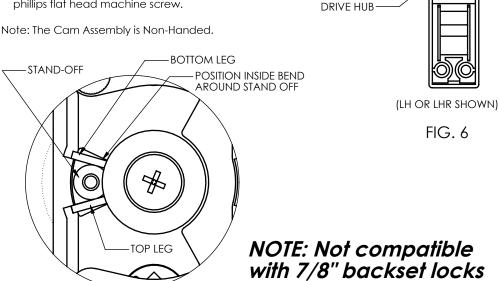


FIG. 7

Replacement Parts Available	
Cam Plug Assembly kit (Clutched MS Lever)	91-0752
Handle Return Spring	28-0019
Return Spring Bushing	26-0157
Exit Indicator Spring - 1 3/4" Door	28-0008
Exit Indicator Spring (for 2 or 3 point Systems) - 1 3/4" Doo	28-0008-01
Exit Indicator Pin(for 2 or 3 point Systems) - 1 3/4" Door	26-0455
Stop Plate	22-0656
#6-32 x 5/16" Phillips Pan Head Screw (Stop Plate)	S222-06R05N603
#10-32 x 7/16" Phillips Flat Head Screw (Spring Bushing)	S227-10R07N603
#6-32 x 1/2" Socket Head Cap Screw (Cam Assembly)	S242BA06-08

PAN HFAD **MACHINE** 

SCREWS-

SPRING

RETAINER

BUSHING .

#10-32 x 7/16" Phillips

Flat Head Mach. Screw

STOP PLATE-



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